#### PATENT APPLICATION

31<sup>st</sup> July 1973

Director-General, Japanese Patent Office

1. Title of the Invention

A method for the production of tetrahydroisoquinoline derivatives

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## (19) Japanese Patent Office

# The Laid-Open Patent Gazette

(11)	Publication number	50-35175 (35175-1975)
(43)	Publication date	3 <sup>rd</sup> April 1975
(21)	Application number	48-86072 (86072-1973)
(22)	Application date	31 <sup>st</sup> July 1973
Requ	est for examination	Not received
(Tota	al number of sheets)	Seven
Office File Nos.		
	6855 44 7043 44	
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#### Specification

## Title of the Invention

A method for the production of tetrahydroisoquinoline derivatives

### Scope of Claim

A method for the production of tetrahydroisoquinoline derivatives represented by the general formula

(where, ring A represents a phenyl group substituted with three lower alkoxy groups), which is characterized in that the 7-acyloxy-1-benzyl-1,2,3,4-tetrahydro-isoquinoline derivatives represented by the general formula

(where  $R_1$  represents an organic acyl group and A has the same meaning as above) are subjected to hydrolysis.

### Detailed Description of the Invention

The present invention relates to a method for the production of the novel tetrahydroisoquinoline derivatives represented by general formula

(where, ring A represents a phenyl group substituted with three lower alkoxy groups).

It is already known from, for example, West German Laid-Open Patent Publication No. 2162563 and Japanese Patent Publication No. 48-7114 that 6-hydroxy-1trimethoxybenzyl-1,2,3,4-tetrahydroisoquinoline and the like are useful compounds which have a vasodilating action. while the production of these However, compounds having a hydroxy group at the 6-position on the 1,2,3,4-tetrahydroisoquinoline skeletal structure is comparatively easy, the production of compounds with a hydroxy group only at the 7-position is not easy. As a result of research, the present inventors have succeeded in producing various compounds with the hydroxy group only at the 7-position and, furthermore, they have discovered that amongst these compounds the 1,2,3,4tetrahydroisoquinoline derivatives [I] which have a trialkoxybenzyl group at the 1-position have a markedly more powerful blood flow increasing action than the aforesaid known compounds. For example, when compared to the corresponding 6-hydroxy compound, 7-hydroxy-1-(3,4,5-trimethoxybenzyl)-1,2,3,4-tetrahydroisoquinoline (hydrochloride) has at least a 10 times more powerful blood flow increasing action in the common carotid artery of the dog. In accordance with the present invention, the compounds [I] can be produced by the method represented by the following reaction scheme.

$$0 \longrightarrow 0 \longrightarrow 0$$

(B)

$$\begin{array}{c} \mathbb{R}^{10} & \mathbb{R}^{10} &$$

(Here,  $R_1$  and  $R_3$  represent the same or different organic acyl groups and  $R_2$  is an aralkyl group. Ring A has the same meaning as above.)